

**Metric full nuts - Thread angle 60 degrees - Material acc. to ISO 898-2:2012**

Thread dia.	Thread pitch Coarse	Width across flats		Width across corners	Depth	
		min. mm	max. mm	min. mm	min. mm	max. mm
<b>ISO 4032</b>						
M3	0.50	5.32	5.50	6.01	2.15	2.40
M3.5	0.60	5.82	6.00	6.58	2.55	2.80
M4	0.70	6.78	7.00	8.79	3.70	4.00
M5	0.80	7.78	8.00	11.05	4.70	5.00
M6	1.00	9.78	10.00	12.12	4.90	5.20
M8	1.00	10.73	11.00	14.38	6.44	6.80
M10	1.50	15.73	16.00	17.77	8.04	8.40
M12	1.75	17.73	18.00	20.03	10.37	10.80
M14	2.00	20.67	21.00	23.35	12.10	12.80
M16	2.00	23.67	24.00	26.75	14.10	14.80
M18	2.50	26.16	27.00	29.56	15.10	15.80
M20	2.50	29.16	30.00	32.95	16.90	18.00
M22	2.50	33.00	34.00	37.29	18.10	19.40
M24	3.00	35.00	36.00	39.55	20.20	21.50
M27	3.00	40.00	41.00	45.20	22.50	23.80
M30	3.50	45.00	46.00	50.85	24.30	25.60
M33	3.50	49.00	50.00	55.37	27.40	28.70
M36	4.00	53.80	55.00	60.79	29.40	31.00
M39	4.00	58.80	60.00	66.44	31.80	33.40
M42	4.50	63.10	65.00	71.30	32.40	34.00
M45	4.50	68.10	70.00	76.95	34.40	36.00
M48	5.00	73.10	75.00	82.60	36.40	38.00
M52	5.00	78.10	80.00	88.25	40.40	42.00
M56	5.50	82.80	85.00	93.56	43.40	45.00
M60	6.00	87.80	90.00	99.21	46.40	48.00
M64	6.00	92.80	95.00	104.86	49.10	51.00

